

Work Order ID 60692



SHIP PDA Page 1

Monday, July 19, 2010 1:39:26 PM

Item ID: DSI 9506-011

Accept



Setup Start



Revision ID:

Item Name: Installation Modification

Stop



Start Date: 7/19/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 7/19/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 10-7-19 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9506	A
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100	0.00
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DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9506-011
CHG001

510102105

110	Pick Kit	0.00
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Packaging

Memo

0.00

Packaging	
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120	QC4- 100% Inspect kits for completeness	0.00
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QC

Memo

0.00

Quality Control	
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510107105

40

10-7-19 SP/KD

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60692

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Start Date: 7/19/2010 Start Qty: 1.00



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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Memo

0.00

10-7-19 sf

Packaging

Identify and pack for shipping as per PPP DSI 9506-011

Location: 20

PPP rev: A

140



QC21- Final Inspection - Work Order Release

0.00

10-07-19

QC

Memo

0.00

MF

Quality Control

10-7-19

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 60692



Parent Item: DSI 9506-011



Parent Item Name: Installation Modification

Start Date: 7/19/2010

Required Date: 7/19/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-12A 		Purchased	No		110	Each	168.0000	4	4			10-7-19 S	
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				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		168							
				112314		168							

AN960JD416 	NAS1149D0463J	Purchased	No		110	Each	0.0000	4	4			✓	1150.00 10-7-18
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				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST357		168						
				112314		168						

D2274 		Manufactured	No		110	Each	355.0000	4	4			✓	10-7-19 S
-----------	--	--------------	----	--	-----	------	----------	---	---	--	--	---	-----------

				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST010		355						
				57912		135						
				59108		220						

D2529 		Manufactured	No		110	Each	338.0000	4	4			✓	10-7-19 S
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				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST017		338						
				58568		338						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 2

Work Order ID: 60692



Parent Item: DSI 9506-011



Parent Item Name: Installation Modification

Start Date: 7/19/2010

Required Date: 7/19/2010

D3171-1



Angle

Manufactured

No

110

Each

13.0000

4
4



10-7-1980

MS21042L4



Nut

Purchased

No

Location

ST041

57199

Loc Qty

13

13

110

Each

3,991.000

4
4



10-7-1980 R

Location

ST300

Loc Qty

3991

Loc Code

113422

68

114523

28

114718

23

114784

1872

115108

2000

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-578 REV. F AND EARLIER
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-578 REV. 1 AND EARLIER

REF TCCA STC SH93-4

REF FAA STC SR00028NY

REF FAA STC SR00028NY

REF EASA STC EASA.IM.R.S.01389

REFERENCE ONLY

TO ENSURE COMPATIBILITY BETWEEN THE D350-578-011/-021 BEARPAW INSTALLATION AND EXISTING AERAZUR FLOAT SYSTEM, CUSTOMERS ARE ENCOURAGED TO PROCURE DSI-9506-011 KIT LISTED BELOW AND PERFORM THE FOLLOWING DEVIATIONS ON INSTALLATION. REFER TO FIGURE 1.

1. MOVE EACH D2432F/D2672F BEARPAW AFT BY 1.50" MAX;
2. SUBSTITUTE AFTMOST D2438 CLAMP WITH TWO D3171-1 ANGLES TRIMMED TO FIT THE AERAZUR FLOAT CLAMPS ON EACH D2432F/D2672F BEARPAW;
3. ADD EXTRA HOLES/COUNTERBORES ($\varnothing 0.260"$ THRU, C'BORE $\varnothing 0.930" \times 0.300"$ DEEP FROM BOTTOM) ON EACH D2432F/D2672F BEARPAW TO MOUNT CENTER D2438 CLAMP TO CLEAR AFT CROSSTUBE SADDLE.

IN ALL OTHER RESPECTS, INSTALL THE D350-578-011/-021 BEARPAW INSTALLATION PER INSTALLATION INSTRUCTIONS D350-578 REV. F OR EARLIER.

PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI-9506-011	INSTALLATION MOD KIT
4	D2274	RADIUS BLOCK
4	D2529	WASHER
4	D3171-1	ANGLE
4	AN4-12A	BOLT
4	AN960JD416	WASHER
4	MS21042L4	NUT

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	10.02.26
CERT. NO.:	SH93-4
ISSUE NO.:	7

A	NEW ISSUE	MB	10.02.26
REV.		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9506	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		INSTALL MODIFICATION	NTS
DATE	10.02.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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SHIP RPA Page 1

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Run

Start



QC:

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Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9506

A

0.00

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9506-011
CHG001*K10-719*

110



Packaging

Pick Kit

0.00

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Quality Control

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